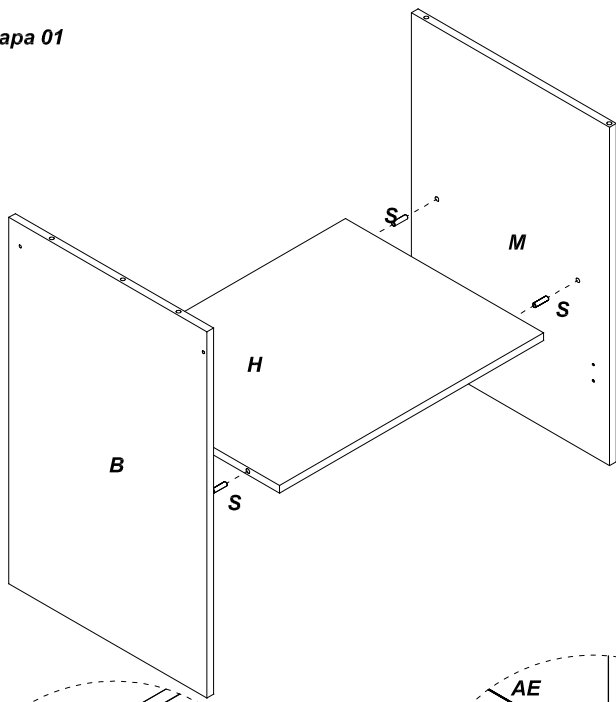
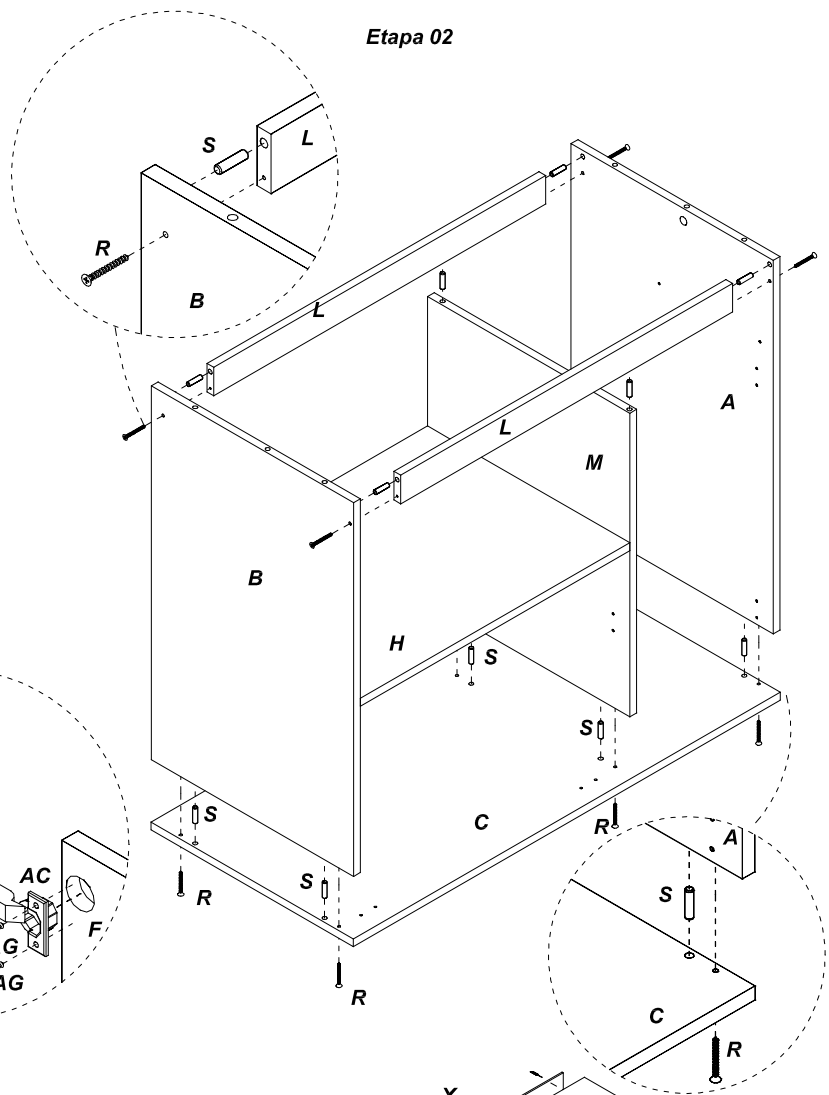


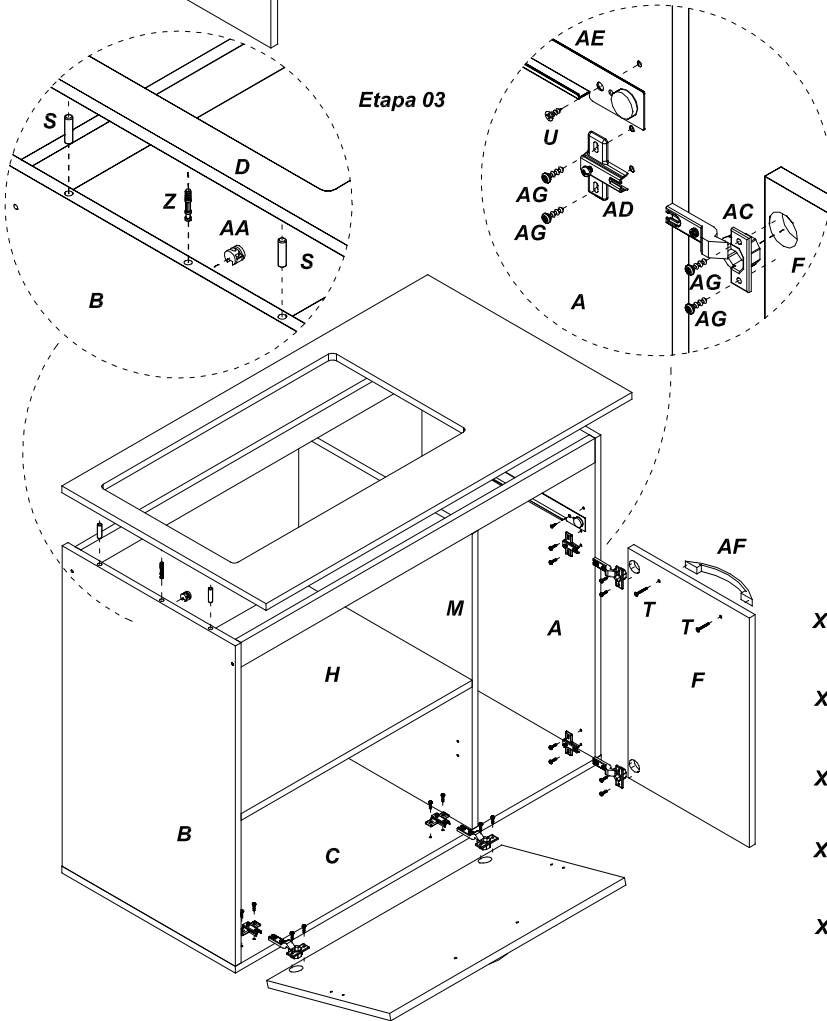
**Etapa 01**



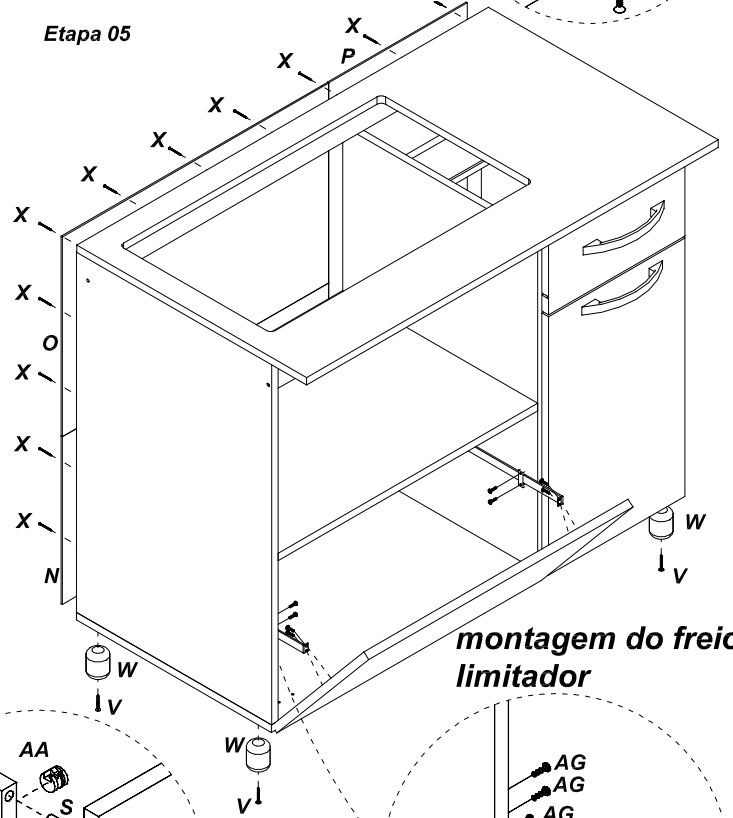
**Etapa 02**



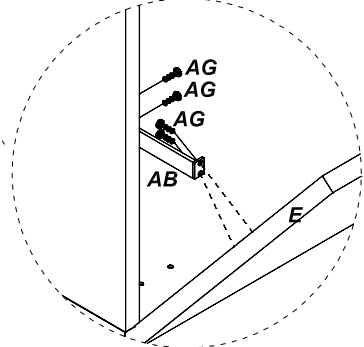
**Etapa 03**



**Etapa 05**



**montagem do freio limitador**



**Etapa 04**

